

## 637149-X CONVERSION KITS

637149-X (CONVERTS 650431 TO 650435-711-B)  
(CONVERTS 650631 TO 650635-711-B)

### CONVERSION KIT INCLUDES (SERVICE KIT)

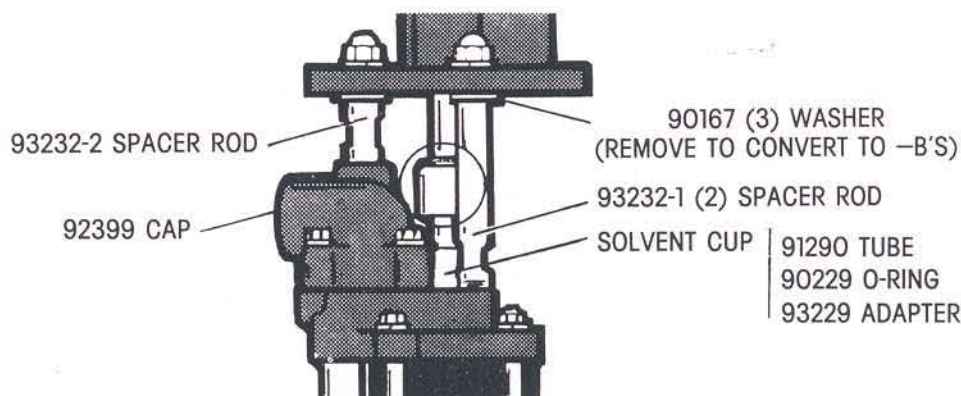
637149-1 LEATHER (637135-1-B)  
637149-4 BUNA "N" (637135-4-B)  
637149-7 PTFE (637135-7-B)  
637149-8 LEATHER/ PTFE (637135-8-B)

THE 637149-X KIT INCLUDES 61709 SOL-  
VENT CUP, 92399 CAP, TWO 93232-1  
SPACER RODS, 93232-2 SPACER ROD  
AND 637135-X-B SERVICE KIT

Refer to Pump Operator's Manual for complete disassembly and assembly instructions .

1. Disassemble lower pump end from air motor.
2. Disassemble lower pump end.
3. Reassemble lower pump using new seals and "O" Rings from service kit, new 61709 Solvent Cup and 92399 Cap.
4. Reassemble lower pump to air motor using new 93232-X Spacer Rods. (Do not reassemble 90167 (3) Washers to unit.)

### -B MODEL NEW PARTS



PART NO. 97999-052

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